

Sandblast Slags
Foundry Sands
Empire Blast Equipment
Bullard Safety Equipment
Sandblast Hose & Nozzles
Walnut Shells & Corn Cob Grit
Waterjet & Sandblast Garnet
Schmidt Blast Equipment
Silica Free Abrasives
Steel Shot & Grit
Aluminum Oxide
Glass Beads

TECHNICAL DATA SHEET

#80 Brown Fused Virgin Aluminum Oxide (Country of Origin, China)

Typical Screen Analysis to FEPA Standards 2006 ANSI B74.12-2012, Table 3

| CONTROL SIEVE# | U.S. SIEVE EQUIVALENT | SIEVE OPENING SIZE IN MICRONS | % RETAINED | |
|---------------------------|--------------------------|-------------------------------|------------------------------|--|
| 1 | 45 Mesh | .355 mm | 0% retained | |
| 2 | 70 Mesh | .212 mm | 35% max retained | |
| 3 | 80 Mesh | .180 mm | 30% min. retained | |
| 4 | 80 & 100 Mesh | .180 mm & .150 mm | 60% min. cumulative retained | |
| 5 | 140 Mesh | .106 mm | 5% max. passing | |
| TYPICAL CHEMICAL ANALYSIS | | | | |

| Aluminum Oxide (AL₂O₃) | 95.50% |
|------------------------|--------|
| Titanium Oxide (TiO2) | 2.60% |
| | 0.450/ |

Titanium Oxide (TiO2)2.60%Iron Oxide (Fe $_2$ O $_3$)0.15%Silicon Oxide * (SiO $_2$)0.70%Ferrosilicon (FeSi)0.015%

*Contains no free (crystalline) silica. The SiO₂ is in bond with other elements

Moh Hardness 9.00 Knoop (100) Hardness 2040 Bulk Density $1.62 - 1.76 \text{ g/cm}^3$ Specific Gravity ($H_2O=1$) 3.85 - 3.95

ANSI: American National Standards Institute

FEPA: Federation of European Producers of Abrasives

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